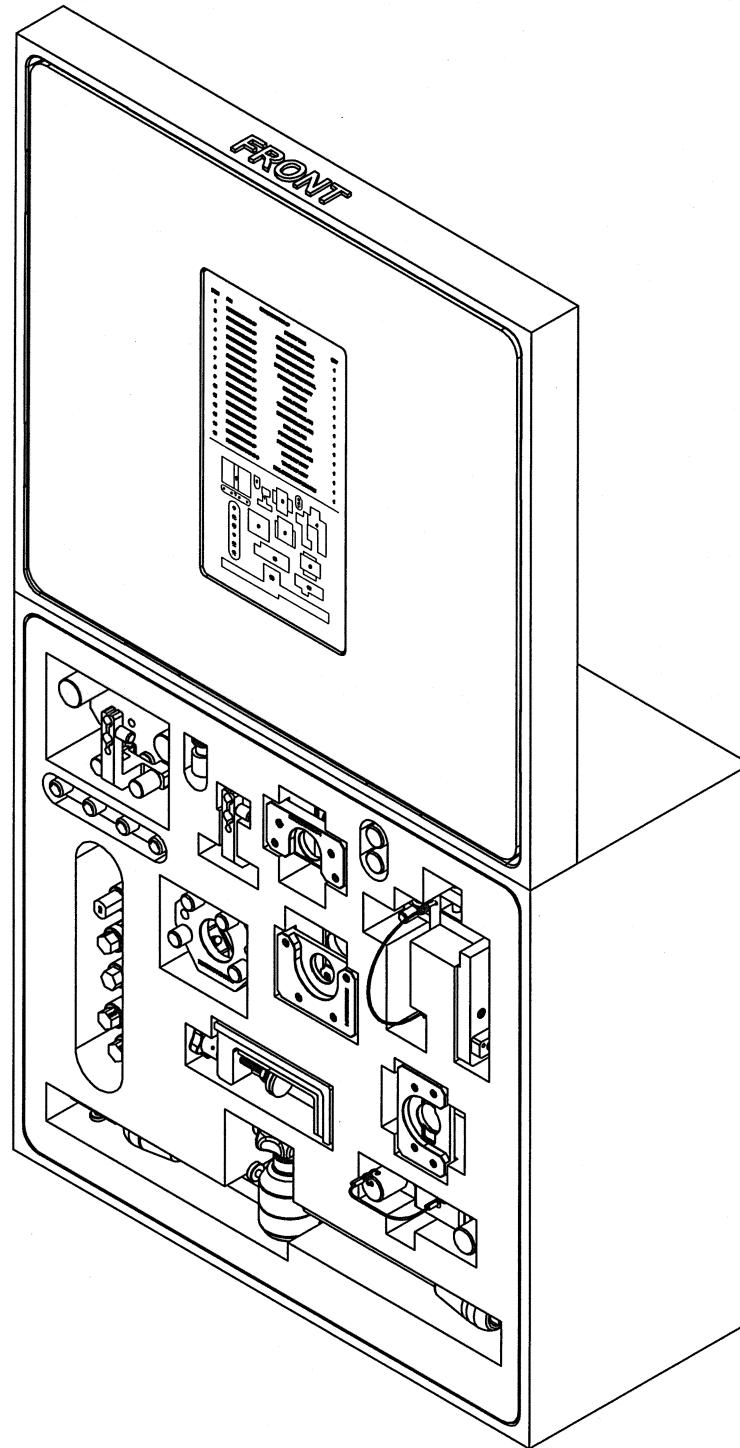


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6000G01632-6F-1	PACKAGING ASSY
-4	1	RBW6000G01632-6F-4	CONTENT PLACARD
-5	1	RBW6000G01632-6F-5	DUAL GAUGE FISSO#4445.20
6	1	RBW6000G01732-6F	AXIAL PLAY CHECK TOOL
7	1	RBW6000G04132-6F	T/R SCISSOR VISE ASSY
8	1	RBW6000G04932-6F	M/R SCISSOR VISE ASSY
9	1	RBW6000G06032-6F	RADIAL PLAY CHECK TOOL
10	1	RBW6000G03132-6F	PITCH LINK VISE ASSY
11	1	RBW6000G15231-6F	MRA VISE ASSY
12	1	RBW6000G12551-6F	AXIAL PUSHER
13	1	RBW6000G12351-6F	T/R SCISSOR AXIAL PIN
14	1	RBW6000G12251-6F	M/R SCISSOR AXIAL PIN
15	1	RBW6000G11952-6F	MRA AXIAL PIN
16	1	RBW6000G12052-6F	PITCH LINK AXIAL PIN
17	1	RBW6000G06652-6F	PITCH LINK RADIAL PIN
18	1	RBW6000G11631-6F	M/R CLAMP ASSY
19	1	RBW6000G10731-6F	T/R CLAMP ASSY
20	1	RB41011	DART PLACARD
21	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. X 0.425" LG.



### RBW6000G01632-6F M/R AND T/R PLAY CHECK TOOL KIT

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: ENGRAVE THE TOOL P/N ON THE DART PLACARD WHERE INDICATED
- 7) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
- 8) HOT GLUE THE CONTENT PLACARD ONTO THE TOP FOAM
- 9) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

A	NEW ISSUE	19-864	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6000G01632-6F	SHEET 1 OF 6
APPROVED	WJ	TITLE	SCALE
		M/R AND T/R PLAY CHECK TOOL KIT	NTS
DATE	2019-08-16	COPRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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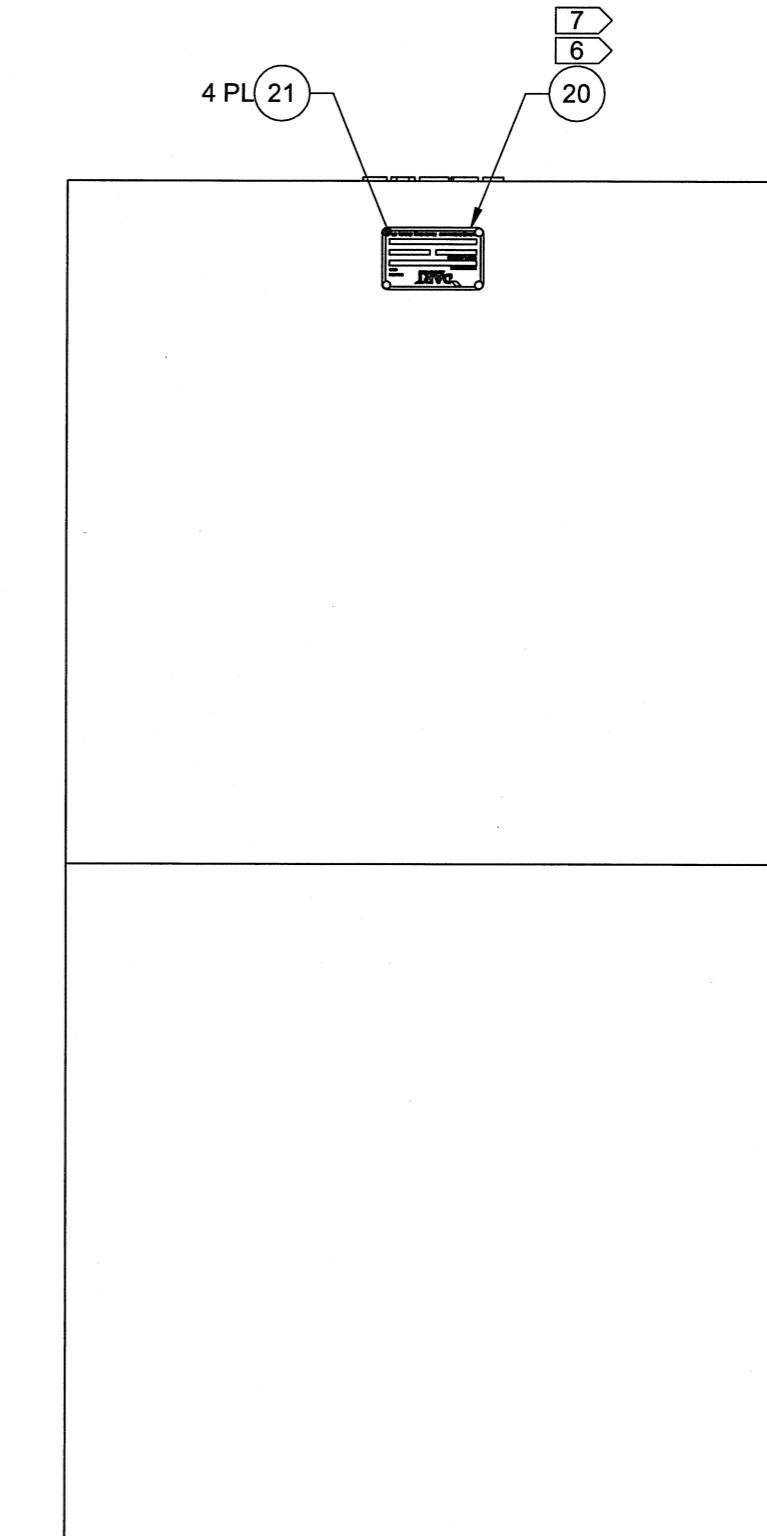
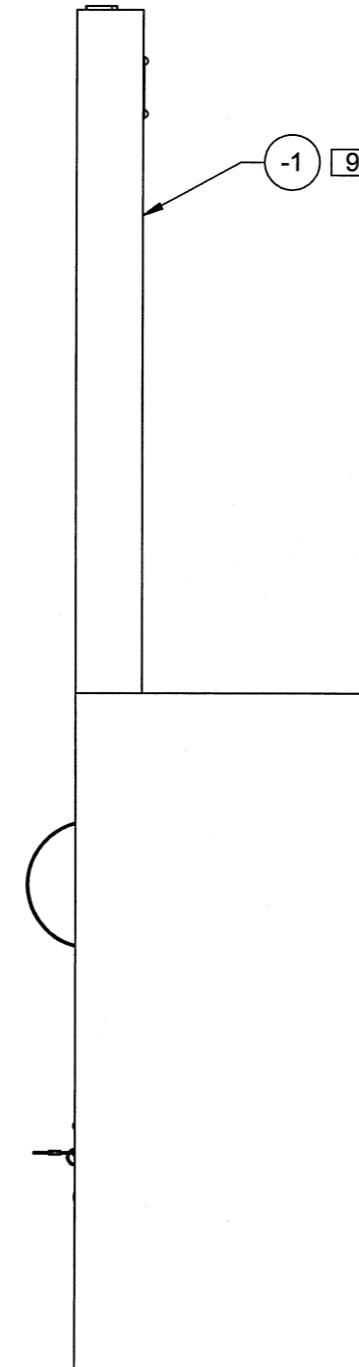
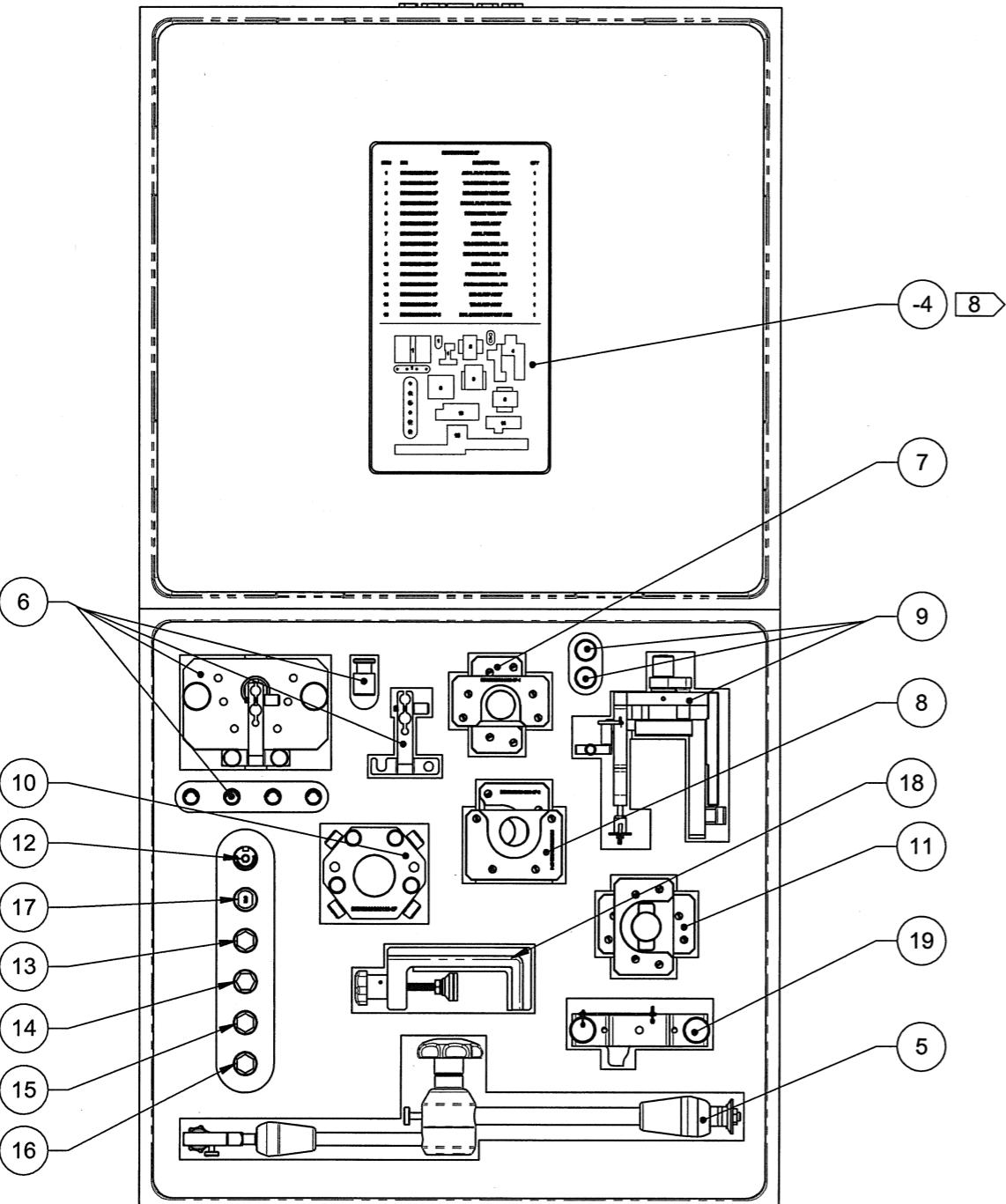
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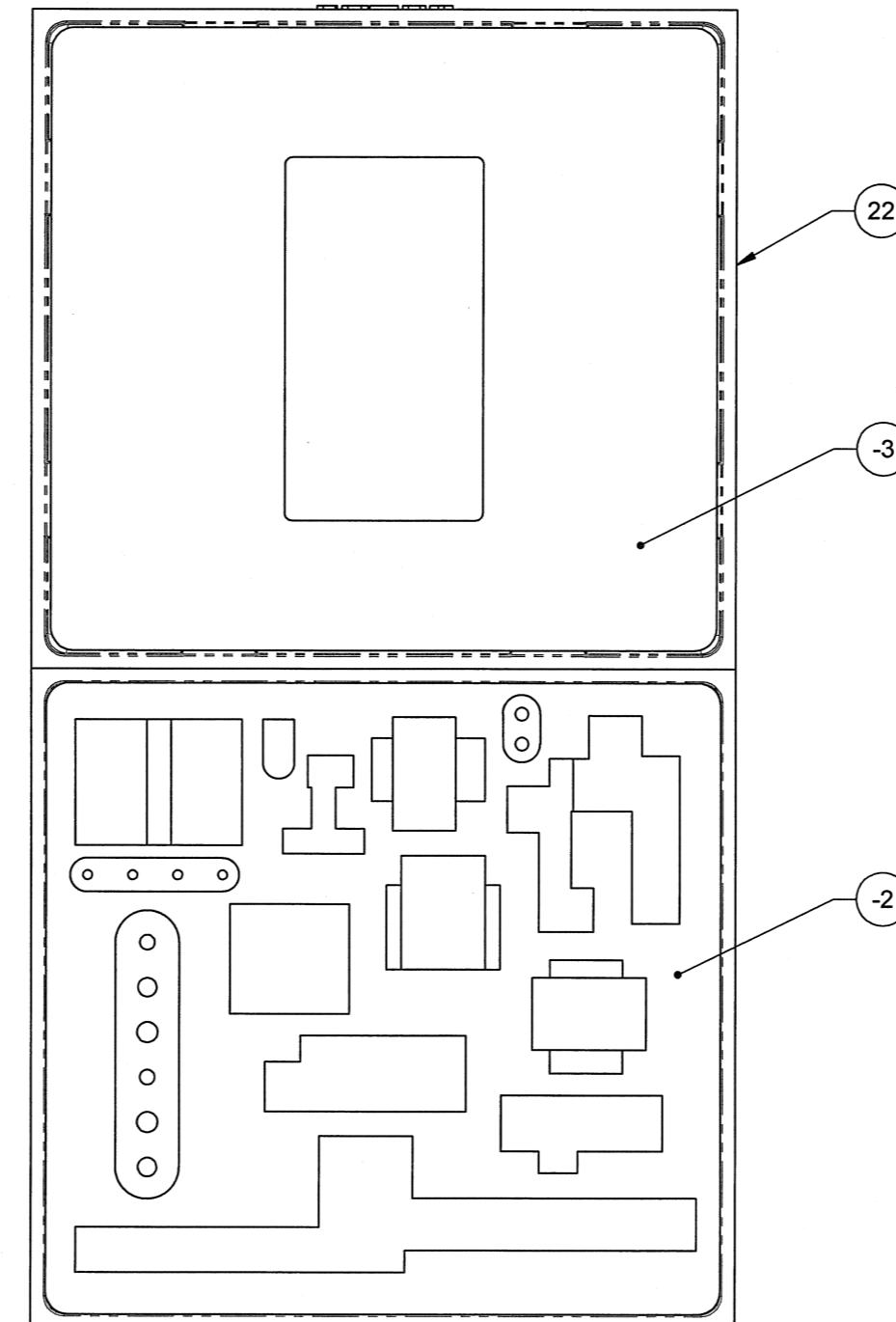


DESIGN DRAWN CHECKED MFG. APPR. APPROVED	VM VM KPT DP WJ	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA
		TOOL PART # <b>RBW6000G01632-6F</b>
		TITLE M/R AND T/R PLAY CHECK TOOL KIT
DATE 2019-08-16		REV. A SHEET 2 OF 6 SCALE NTS

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ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6000G01632-6F-2	BOTTOM FOAM
-3	1	RBW6000G01632-6F-3	TOP FOAM
22	1	PELICAN #APP-iM2875-E	PELICAN CASE iM2875



## NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A

**RBW6000G01632-6F-1 PACKAGING ASSY**

DESIGN	VM	DART AEROSPACE LTD
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA
CHECKED	KPT	TOOL PART #
MFG. APPR.	DP	RBW6000G01632-6F
APPROVED	VJ	TITLE
DATE 2019-08-16		SCALE
		M/R AND T/R PLAY CHECK TOOL KIT NTS
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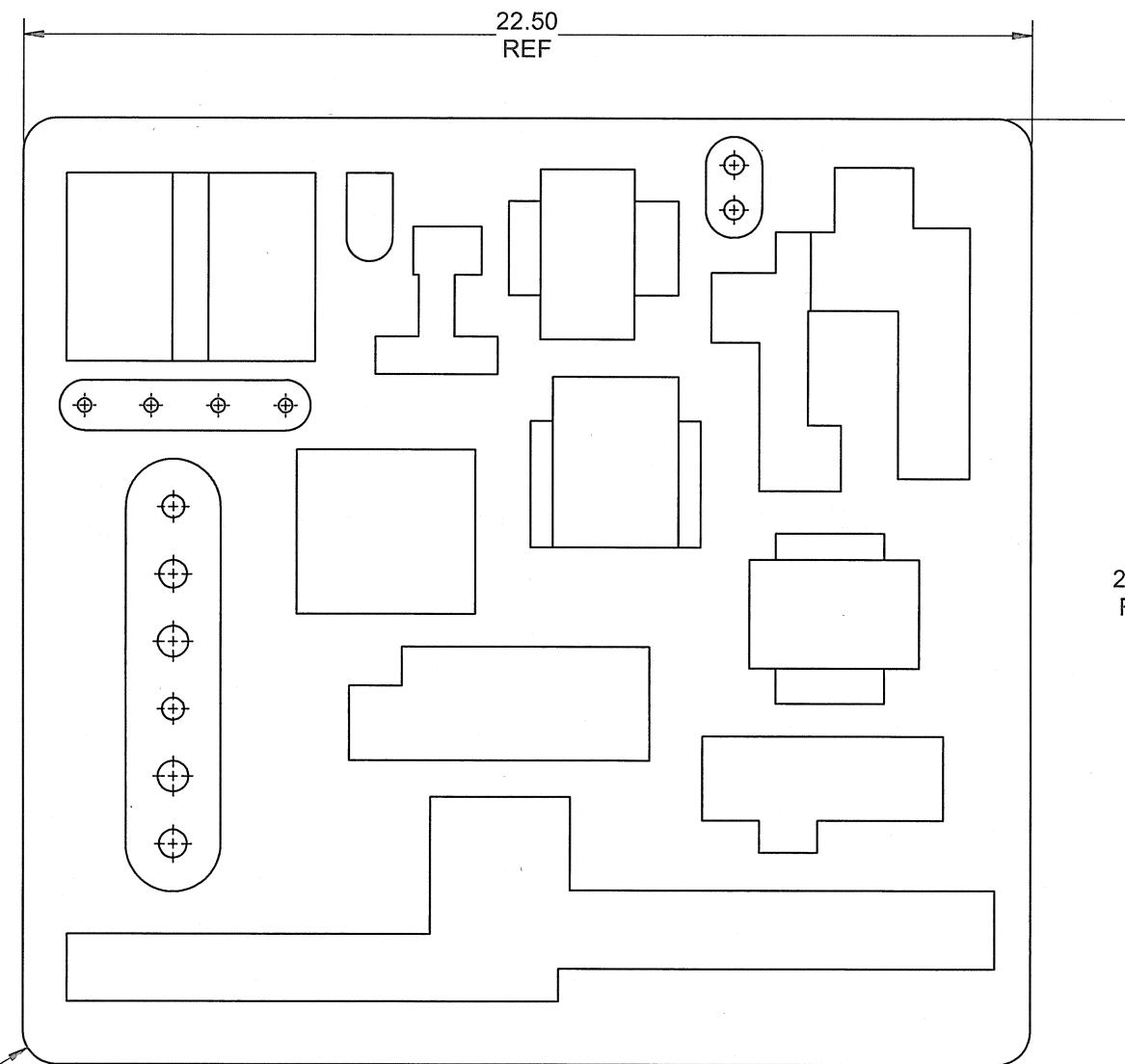
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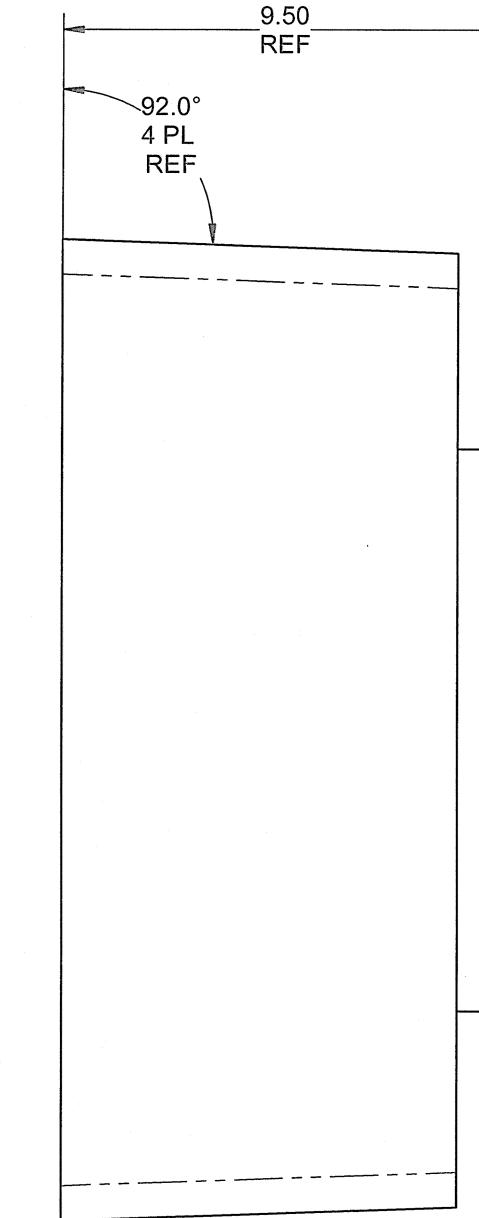
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**RBW6000G01632-6F-2 BOTTOM FOAM**

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**NOTES:**

- 1) MATERIAL: BLACK ETHAFOAM 220 REF
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
 X.XX = +/- 0.01" / +/- 0.5°  
 X.XXX = +/- 0.005" / +/- 0.1°  
 X.XXXX = +/- 0.0005" / +/- 0.05°  
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6000G01632-6F-2 REV. A.STEP

DESIGN DRAWN	VM	<b>DART AEROSPACE LTD</b>	
CHECKED	VM	HAWKESBURY, ONTARIO, CANADA	
MFG. APPR.	KPT	TOOL PART #	REV. A
APPROVED	DP	RBW6000G01632-6F	SHEET 4 OF 6
DATE 2019-08-16		TITLE	M/R AND T/R PLAY CHECK TOOL KIT NTS
SCALES			

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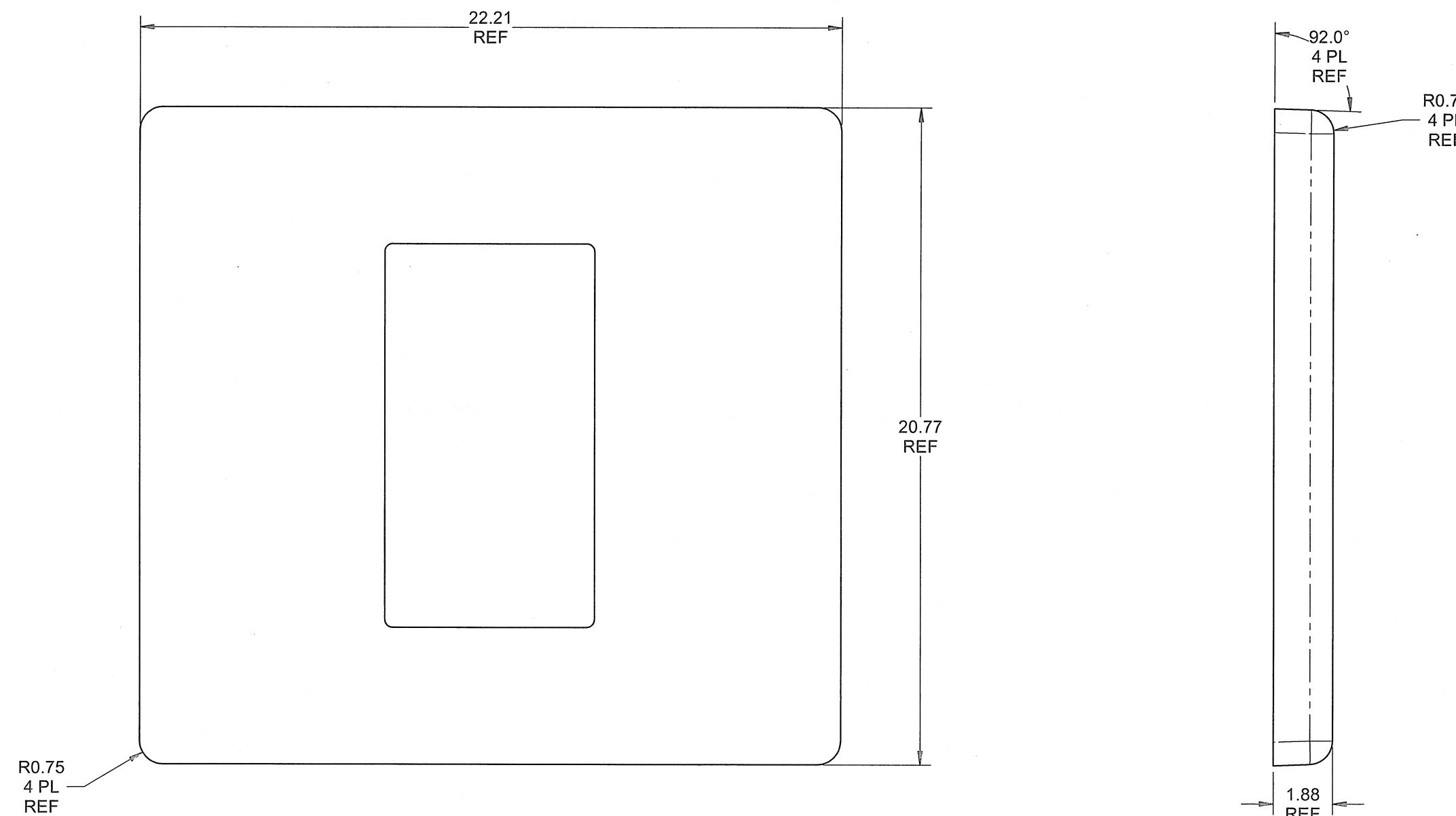
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RBW6000G01632-6F-3 TOP FOAM

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NOTES:

- 1) MATERIAL: BLACK ETHAFOAM 220 REF
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6000G01632-6F-3 REV. A.STEP

DESIGN DRAWN	VM	DART AEROSPACE LTD
CHECKED	KPT	HAWKESBURY, ONTARIO, CANADA
MFG. APPR.	DP	REV. A
APPROVED		SHEET 5 OF 6
DATE 2019-08-16		SCALE M/R AND T/R PLAY CHECK TOOL KIT NTS
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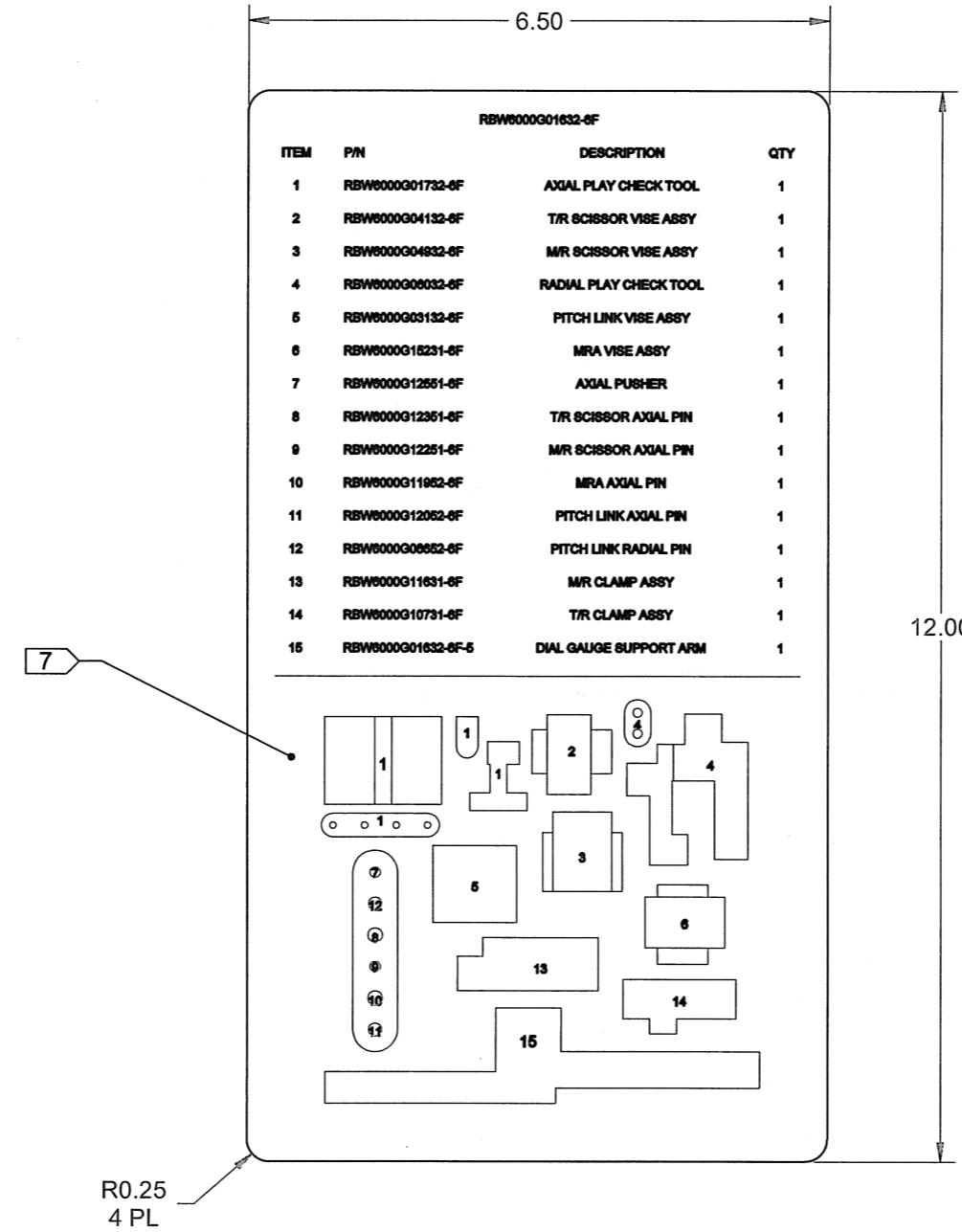
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RBW6000G01632-6F-4 CONTENT PLACARD

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NOTES:

1) MATERIAL: JOHNSON PLASTICS #LM922402 OR EQUIV. (BLACK/WHITE MICROSURFACED IMPACT ACRYLIC 1/16" THK.)

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) IDENTIFICATION: N/A

7) BLACK BACKGROUND WITH WHITE LETTERS AND LINES

8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6000G01632-6F-4 REV. A.DXF

DESIGN DRAWN	VM	DART AEROSPACE LTD	
CHECKED	VM	HAWKESBURY, ONTARIO, CANADA	
MFG. APPR.	KPT	TOOL PART #	REV. A
APPROVED	DP	RBW6000G01632-6F	SHEET 6 OF 6
		TITLE	
		SCALE	
		M/R AND T/R PLAY CHECK TOOL KIT	NTS
DATE 2019-08-16			

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